## California Environmental Protection Agency Air Resources Board

## KOHLER COMPANY

EXECUTIVE ORDER U-R-060-0027 New Off-Road Compression-Ignition Engines

Pursuant to the authority vested in the Air Resources Board by Sections 43013, 43018, 43101, 43102, 43104 and 43105 of the Health and Safety Code; and

Pursuant to the authority vested in the undersigned by Sections 39515 and 39516 of the Health and Safety Code and Executive Order G-14-012;

IT IS ORDERED AND RESOLVED: That the following compression-ignition engines and emission control systems produced by the manufacturer are certified as described below for use in off-road equipment. Production engines shall be in all material respects the same as those for which certification is granted.

MODEL YEAR	ENGINE FAMILY	DISPLACEMENT (liters)	FUEL TYPE	USEFUL LIFE (hours)		
2015	FKHXN2.48DIM	2.48	Diesel	5000		
	FEATURES & EMISSION		TYPICAL EQUIPMENT APPLICATION			
Direct Diesel Injection, Exhaust Gas Recirculation			Marine Engine			

The engine models and codes are attached.

The following are the exhaust certification standards (STD) and certification levels (CERT) for hydrocarbon (HC), oxides of nitrogen (NOx), or non-methane hydrocarbon plus oxides of nitrogen (NMHC+NOx), carbon monoxide (CO), and particulate matter (PM) in grams per kilowatt-hour (g/kw-hr), and the opacity-of-smoke certification standards and certification levels in percent (%) during acceleration (Accel), lugging (Lug), and the peak value from either mode (Peak) for this engine family (Title 13, California Code of Regulations, (13 CCR) Section 2423):

RATED	EMISSION STANDARD CATEGORY		EXHAUST (g/kw-hr)					OPACITY (%)		
CLASS			нс	NOx	NMHC+NOx	СО	PM	ACCEL	LUG	PEAK
19 ≤ kW < 37	Tier 2	STD	N/A	N/A	7.5	5.5	0.60	N/A	N/A	N/A
		CERT			5.3	2.8	0.16			

BE IT FURTHER RESOLVED: That for the listed engine models, the manufacturer has submitted the information and materials to demonstrate certification compliance with 13 CCR Section 2424 (emission control labels), and 13 CCR Sections 2425 and 2426 (emission control system warranty).

BE IT FURTHER RESOLVED: That certification to the standards in 13 CCR 2423(b)(1)(B) -Table 1b listed above has been permitted pursuant to Endnote 1 of the same table.

Engines certified under this Executive Order must conform to all applicable California emission regulations.

This Executive Order is only granted to the engine family and model-year listed above. Engines in this family that are produced for any other model-year are not covered by this Executive Order.

Executed at El Monte, California on this

day of November 2014.

CAnnette Hebert, Chief

Emissions Compliance, Automotive Regulations and Science Division

## **Engine Model Summary Template**

4. Fuel Rate:

Attachment 1 of 1

U-R-060-0027 5-20-2015

Engine Family	1.Engine Code	2.Engine Model	3.BHP@RPM(SAE Gross)	•	5.Fuel Rate: (lbs/hr) @ peak HP (for diesels only)	6.Torque @ RPM (SEA Gross)	7.Fuel Rate: mm/stroke@peak torque	8.Fuel Rate: (lbs/hr)@peak torque	9.Emission Control Device Per SAE J1930
FKHXN2.48DIM	NA	KDI2504M	34.9 @ 1800	33.5	13.3	99.7 @ 1800	33.5	13.3	EGR, DDI
FKHXN2.48DIM	NA	¥ KDI2504M	39.5 @ 1800	34.5	13.7	Consta	int Speed		EGR, DDI

\* added per thin RIC